技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Elastever® E1110TF-65D

Material Description:

Elastever ® E1110TF-65D is a Thermoplastic Polyurethane Elastomer(TPU-polyether) product filled with 10% PTFE. Characteristics include:Lubricated.

Material Status	 Commercial: Active 	
	Asia Pacific	North America
Availability	Europe	Latin America
	Middle East	Africa
Additive	PTFE Lubricant: 10%	
	Lubricated	 High Resilience
	 Ageing Resistant 	 Cold Resistant
Features	 Good Processability 	 Environmental Protection
	 Oil Resistant 	 Wear Resistant
	 Shock Absorption 	
RoHS Compliance	 RoHS Compliant 	
Processing Method	 Injection Molding 	

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.2 mm)	1.1	%	ASTM D955
Moisture Content	0.01	%	

Hardness	Typical Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Strength	48	MPa	ASTM D638
Tensile Elongation (Yield)	> 400	%	ASTM D638
Flexural Modulus	300	MPa	ASTM D790

Processing Information Typical Value	Unit
Injection Pressure 68.9 to 103	MPa
Processing (Melt) Temp 160 to 218	$^{\circ}\mathbb{C}$
Mold Temperature 38 to 60	$^{\circ}\mathbb{C}$
Drying Temperature 107	$^{\circ}$

NFD ADVANCED COMPOSITES

Elastever® E1110TF-65D

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